

SECTION 06402
INTERIOR ARCHITECTURAL WOODWORK

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Interior standing and running trim.
 - 2. Wood cabinets.
 - 3. Plastic-laminate cabinets.
 - 4. Wood countertops.
 - 5. Plastic-laminate countertops.
 - 6. Flush wood paneling.
 - 7. Shop finishing interior woodwork.
- B. Related Sections:
 - 1. Division 6 Section "Miscellaneous Carpentry" for wood furring, blocking, shims, and hanging strips required for installing woodwork and concealed within other construction before woodwork installation.
 - 2. Division 8 Section "Flush Wood Doors."

1.2 DEFINITIONS

- A. Interior architectural woodwork includes wood furring, blocking, shims, and hanging strips for installing woodwork items, unless concealed within other construction before woodwork installation.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated, including cabinet hardware and accessories, and finishing materials and processes.
 - 1. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements.
- B. Shop Drawings: Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices, and other components.
 - 1. Show details full size.
 - 2. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.
 - 3. Show locations and sizes of cutouts and holes for plumbing fixtures, faucets, soap dispensers, and other items installed in architectural woodwork.
 - 4. Show veneer leaves with dimensions, grain direction, exposed face, and identification numbers indicating the flitch and sequence within the flitch for each leaf.
- C. Samples for Initial Selection: Manufacturer's color charts consisting of units or sections of units showing the full range of colors, textures, and patterns available for each type of material indicated.
 - 1. Shop-applied transparent finishes.
 - 2. Shop-applied opaque finishes.
 - 3. Plastic laminates.
 - 4. Thermoset decorative overlays.
- D. Samples for Verification: For the following:
 - 1. Lumber with or for transparent finish, 50 sq. in., for each species and cut, finished on 1 side and 1 edge.
 - 2. Veneer leaves representative of and selected from flitches to be used for transparent-finished woodwork.

3. Wood-veneer-faced panel products with or for transparent finish, 8 by 10 inches, for each species and cut. Include at least one face-veneer seam and finish as specified.
 4. Lumber and panel products with shop-applied opaque finish, 50 sq. in. for lumber and 8 by 10 inches for panels, for each finish system and color, with 1/2 of exposed surface finished.
 5. Plastic-laminate-clad panel products, 8 by 10 inches, for each type, color, pattern, and surface finish.
 6. Thermoset decorative-overlay surfaced panel products, 8 by 10 inches, for each type, color, pattern, and surface finish.
 7. Corner pieces as follows:
 - a. Cabinet front frame joints between stiles and rail, as well as exposed end pieces, 18 inches high by 18 inches wide by 6 inches deep.
 - b. Miter joints for standing trim.
 8. Exposed cabinet hardware and accessories, one unit for each type and finish.
- E. Qualification Data: For firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed architectural woodwork similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- B. Fabricator Qualifications: A firm experienced in producing architectural woodwork similar to that indicated for this Project and with a record of successful in-service performance, as well as sufficient production capacity to produce required units.
- C. Source Limitations: Engage a qualified woodworking firm to assume undivided responsibility for production and installation of interior architectural woodwork -including wood doors where veneer matching includes door faces.
- D. Quality Standard: Unless otherwise indicated, comply with AWI's "Architectural Woodwork Quality Standards" for grades of interior architectural woodwork, construction, finishes, and other requirements.
- E. Fire-Test-Response Characteristics: Where fire-retardant materials or products are indicated, provide materials and products with specified fire-test-response characteristics as determined by testing identical products per test method indicated by UL, ITS, or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify with appropriate markings of applicable testing and inspecting agency in the form of separable paper label or, where required by authorities having jurisdiction, imprint on surfaces of materials that will be concealed from view after installation.
- F. Preinstallation Conference: Conduct conference at Project site to comply with requirements in General and Supplementary Conditions section "Project Meetings."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not deliver woodwork until painting and similar operations that could damage woodwork have been completed in installation areas. If woodwork must be stored in other than installation areas, store only in areas where environmental conditions comply with requirements specified in "Project Conditions" Article.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install woodwork until building is enclosed, wet work is complete, and HVAC system is operating and will maintaining temperature between 60

and 90 deg F and relative humidity between 25 and 55 percent during the remainder of the construction period.

- B. Field Measurements: Where woodwork is indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
 - 1. Locate concealed framing, blocking, and reinforcements that support woodwork by field measurements before being enclosed and indicate measurements on Shop Drawings.
 - 2. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating woodwork without field measurements. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

1.7 COORDINATION

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that interior architectural woodwork can be supported and installed as indicated.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. General: Provide materials that comply with requirements of the AWI quality standard for each type of woodwork and quality grade specified, unless otherwise indicated.
- B. Wood Species and Cut for Transparent Finish: Hard Maple, plain sawn or sliced.
- C. Wood Species for Opaque Finish: Any closed-grain hardwood.
- D. Wood Products: Comply with the following:
 - 1. Hardboard: AHA A135.4.
 - 2. Medium-Density Fiberboard: ANSI A208.2, Grade MD.
 - 3. Particleboard: ANSI A208.1, Grade M-2 .
 - 4. Hardwood Plywood and Face Veneers: HPVA HP-1.
- E. Thermoset Decorative Overlay: Particleboard complying with ANSI A208.1, Grade M-2, or medium-density fiberboard complying with ANSI A208.2, Grade MD, with surface of thermally fused, melamine-impregnated decorative paper complying with LMA SAT.
- F. High-Pressure Decorative Laminate: NEMA LD 3, grades as indicated, or if not indicated, as required by woodwork quality standard.
 - 1. Manufacturer: Subject to compliance with requirements, provide high-pressure decorative laminates by one of the following:
 - a. Formica Corporation.
 - b. Laminart.
 - c. Pioneer Plastics Corp.
 - d. Westinghouse Electric Corp.; Specialty Products Div.
 - e. Wilsonart International; Div. of Premark International, Inc.
- G. Adhesive for Bonding Plastic Laminate: Unpigmented contact cement.

2.2 FIRE-RETARDANT-TREATED MATERIALS

- A. General: Where indicated, use materials impregnated with fire-retardant chemical formulations indicated by a pressure process or other means acceptable to authorities having jurisdiction to produce products with fire-test-response characteristics specified.
 - 1. Do not use treated material that does not comply with requirements of referenced woodworking standard or that is warped, discolored, or otherwise defective.

2. Use fire-retardant-treatment formulations that do not bleed through or otherwise adversely affect finishes. Do not use colorants in solution to distinguish treated material from untreated material.
- B. Fire-Retardant Particleboard: Panels complying with the following requirements, made from softwood particles and fire-retardant chemicals mixed together at time of panel manufacture to achieve flame-spread rating of 25 or less and smoke-developed rating of 25 or less per ASTM E 84.
 1. For panels 3/4 inch thick and less, comply with ANSI A208.1 for Grade M-2 except for the following minimum properties: density, 45-lb/cu. ft; modulus of rupture, 1600 psi; modulus of elasticity, 300,000 psi; internal bond, 80 psi; and screw-holding capacity on face and edge, 250 lbf and 225 lbf, respectively.
 2. Product: Subject to compliance with requirements, provide "Duraflake FR" by Willamette Industries, Inc.
- C. Fire-Retardant Fiberboard: Medium-density fiberboard panels complying with ANSI A208.2, made from softwood fibers, synthetic resins, and fire-retardant chemicals mixed together at time of panel manufacture to achieve flame-spread rating of 25 or less and smoke-developed rating of 200 or less per ASTM E 84.
 1. Product: Subject to compliance with requirements, provide "Medite FR" by SierraPine Ltd; Medite Div.

2.3 CABINET HARDWARE AND ACCESSORIES

- A. General: Provide cabinet hardware and accessory materials associated with architectural cabinets.
- B. Hardware Standard: Comply with BHMA A156.9 for items indicated by referencing BHMA numbers or items referenced to this standard.
- C. Frameless Concealed Hinges (European Type): BHMA A156.9, B01602, 100 degrees of opening, self-closing.
- D. Wire Pulls: Back mounted, 5 inches long, 2-1/2 inches deep, and 5/16 inches in diameter.
- E. Catches: Roller catches, BHMA A156.9, B03071 or Ball friction catches, BHMA A156.9, B03013.
- F. Adjustable Shelf Standards and Supports: BHMA A156.9, B04071; with shelf rests, B04081.
- G. Drawer Slides: Side-mounted, full-extension, zinc-plated steel drawer slides with steel ball bearings, BHMA A156.9, B05091, and rated for the following loads:
 1. Box Drawer Slides: 75 lbf.
 2. File Drawer Slides: 150 lbf.
 3. Pencil Drawer Slides: 45 lbf.
 4. Keyboard Slide: 75 lbf.
- H. Door Locks: BHMA A156.11, E07121.
- I. Drawer Locks: BHMA A156.11, E07041.
- J. Grommets for Cable Passage through Countertops: 1-1/4-inch OD, black, molded-plastic grommets and matching plastic caps with slot for wire passage.
 1. Product: Subject to compliance with requirements, provide "OG series" by Doug Mockett and Co., Inc.
- K. Exposed Hardware Finishes: For exposed hardware, provide finish that complies with BHMA A156.18 for BHMA finish number indicated.
 1. Satin Stainless Steel: BHMA 630.
- L. For concealed hardware, provide manufacturer's standard finish that complies with product class requirements in BHMA A156.9.

2.4 INSTALLATION MATERIALS

- A. Furring, Blocking, Shims, and Hanging Strips: Softwood or hardwood lumber, kiln-dried to less than 15 percent moisture content.
- B. Furring, Blocking, Shims, and Hanging Strips: Fire-retardant-treated softwood lumber, kiln-dried to less than 15 percent moisture content.
- C. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls and elsewhere as required for corrosion resistance. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

2.5 FABRICATION, GENERAL

- A. Interior Woodwork Grade: Provide Premium grade interior woodwork complying with the referenced quality standard.
- B. Wood Moisture Content: Comply with requirements of referenced quality standard for wood moisture content in relation to ambient relative humidity during fabrication and in installation areas.
- C. Sand fire-retardant-treated wood lightly to remove raised grain on exposed surfaces before fabrication.
- D. Fabricate woodwork to dimensions, profiles, and details indicated. Ease edges to radius indicated for the following:
 - 1. Corners of Cabinets and Edges of Solid-Wood (Lumber) Members 3/4 Inch Thick or Less: 1/16 inch.
 - 2. Edges of Rails and Similar Members More Than 3/4 Inch Thick: 1/8 inch.
 - 3. Corners of Cabinets and Edges of Solid-Wood (Lumber) Members and Rails: 1/16 inch.
- E. Complete fabrication, including assembly, finishing, and hardware application, to maximum extent possible, before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.
 - 1. Notify CM seven days in advance of the dates and times woodwork fabrication will be complete.
 - 2. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements indicated on Shop Drawings before disassembling for shipment.
- F. Shop cut openings, to maximum extent possible, to receive hardware, appliances, plumbing fixtures, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.
 - 1. Seal edges of openings in countertops with a coat of varnish.

2.6 INTERIOR STANDING AND RUNNING TRIM FOR TRANSPARENT FINISH

- A. Quality Standard: Comply with AWI Section 300.
- B. For trim items wider than available lumber, use veneered construction. Do not glue for width.
- C. Backout or groove backs of flat trim members and kerf backs of other wide, flat members, except for members with ends exposed in finished work.
- D. Assemble moldings in plant to maximum extent possible. Miter corners in plant and prepare for field assembly with bolted fittings designed to pull connections together.

- E. Wood Species and Cut: Hard Maple, plain sawn

2.7 WOOD CABINETS FOR TRANSPARENT FINISH

- A. Quality Standard: Comply with AWI Section 400 requirements for wood cabinets.
- B. AWI Type of Cabinet Construction: Flush overlay.
- C. Wood Species and Cut for Exposed Surfaces: Hard Maple, plain sawn or sliced.
 - 1. Vertical Matching of Veneer Leaves: End match.
 - 2. Veneer Matching within Room: Provide cabinet veneers in each room or other space from a single flitch with doors, drawer fronts, and other surfaces matched in a sequenced set with continuous match where veneers are interrupted perpendicular to the grain.
- D. Blueprint Matching: Comply with veneer and other matching requirements indicated for blueprint-matched paneling.
- E. Semiexposed Surfaces: Provide surface materials indicated below:
 - 1. Surfaces Other Than Drawer Bodies: Match species and cut indicated for exposed surfaces.
 - 2. Drawer Sides and Backs: Solid-hardwood lumber, same species indicated for exposed surfaces.
 - 3. Drawer Bottoms: Hardwood plywood, same species indicated for exposed surfaces.

2.8 PLASTIC-LAMINATE CABINETS

- A. Quality Standard: Comply with AWI Section 400 requirements for laminate cabinets.
- B. AWI Type of Cabinet Construction: Flush overlay.
- C. Laminate Cladding for Exposed Surfaces: High-pressure decorative laminate complying with the following requirements:
 - 1. Horizontal Surfaces Other Than Tops: HGS.
 - 2. Postformed Surfaces: HGP.
 - 3. Vertical Surfaces: VGS.
 - 4. Edges: HGS.
- D. Materials for Semiexposed Surfaces: Provide surface materials indicated below:
 - 1. Surfaces Other Than Drawer Bodies: Thermoset decorative overlay.
 - 2. Drawer Sides and Backs: Thermoset decorative overlay.
 - 3. Drawer Bottoms: Thermoset decorative overlay.
- E. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:
 - 1. Provide Architect's selections from laminate manufacturer's full range of colors and finishes.

2.9 PLASTIC-LAMINATE COUNTERTOPS

- A. Quality Standard: Comply with AWI Section 400 requirements for high-pressure decorative laminate countertops.
- B. High-Pressure Decorative Laminate Grade: HGS and HGP.
- C. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:
 - 1. Provide Architect's selections from manufacturer's full range of colors and finishes.
- D. Grain Direction: Parallel to cabinet fronts.
- E. Edge Treatment: Same as laminate cladding on horizontal surfaces.
- F. Core Material: Particleboard or medium-density fiberboard.

- G. Core Material at Sinks: exterior-grade plywood.

2.10 FLUSH WOOD PANELING

- A. Quality Standard: Comply with AWI Section 500 requirements for flush wood paneling.
- B. Wood Species and Cut: Hard Maple, plain sawn or sliced
 - 1. Lumber Trim and Edges: At fabricator's option, trim and edges indicated as solid wood (except moldings) may be either lumber or veneered construction compatible with grain and color of veneered panels.
- C. Matching of Adjacent Veneer Leaves: Book match.
- D. Vertical Matching of Adjacent Veneer Leaves: End match.
- E. Veneer Matching within Panel Face: Balance Center match.
- F. Vertical Panel-Matching Method: End match.
- G. Fire-Retardant-Treated Paneling: Provide panels consisting of wood veneer and fire-retardant particleboard or fire-retardant medium-density fiberboard. Panels shall have flame-spread rating of 75 or less and smoke-developed rating of 450 or less per ASTM E 84.

2.11 SHOP FINISHING

- A. Quality Standard: Comply with AWI Section 1500, unless otherwise indicated.
 - 1. Grade: Provide finishes of same grades as items to be finished.
- B. General: Shop finish transparent finished interior architectural woodwork at fabrication shop as specified in this Section. Refer to Division 9 Section "Painting" for finishing opaque finished architectural woodwork.
- C. Preparations for Finishing: Comply with referenced quality standard for sanding, filling countersunk fasteners, sealing concealed surfaces, and similar preparations for finishing architectural woodwork, as applicable to each unit of work.
 - 1. Backpriming: Apply one coat of sealer or primer, compatible with finish coats, to concealed surfaces of woodwork. Apply two coats to back of paneling and to end-grain surfaces. Concealed surfaces of plastic-laminate-clad woodwork do not require backpriming when surfaced with plastic laminate, backing paper, or thermoset decorative overlay.
- D. Transparent Finish: Comply with requirements indicated below for grade, finish system, staining, and sheen, with sheen measured on 60-degree gloss meter per ASTM D 523:
 - 1. AWI Finish System TR-6: Catalyzed polyurethane.
 - 2. Staining: Match approved sample for color.
 - 3. Wash Coat for Stained Finish: Apply a vinyl wash coat to woodwork made from closed-grain wood before staining and finishing.
 - 4. Open Finish for Open-Grain Woods: Do not apply filler to open-grain woods.
 - a. Apply vinyl wash coat sealer after staining and before filling.
 - 5. Sheen: Satin, 30-50 gloss units.
- E. Opaque Finish: Comply with requirements indicated below for grade, finish system, color, effect, and sheen, with sheen measured on 60-degree gloss meter per ASTM D 523.
 - 1. AWI Finish System OP-7: Polyester pigmented.
 - 2. Color: Match color as indicated by manufacturer's designations.
 - 3. Sheen: Satin, 30-50 gloss units.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Condition woodwork to average prevailing humidity conditions in installation areas before installation.
- B. Before installing architectural woodwork, examine shop-fabricated work for completion and complete work as required, including removal of packing and backpriming.

3.2 INSTALLATION

- A. Quality Standard: Install woodwork to comply with AWI Section 1700 for the same grade specified in Part 2 of this Section for type of woodwork involved.
- B. Install woodwork level, plumb, true, and straight. Shim as required with concealed shims. Install level and plumb (including tops) to a tolerance of 1/8 inch in 96 inches.
- C. Scribe and cut woodwork to fit adjoining work, and refinish cut surfaces and repair damaged finish at cuts.
- D. Fire-Retardant-Treated Wood: Handle, store, and install fire-retardant-treated wood to comply with recommendations of chemical treatment manufacturer, including those for adhesives used to install woodwork.
- E. Anchor woodwork to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing as required for complete installation. Use fine finishing nails or finishing screws for exposed fastening, countersunk and filled flush with woodwork and matching final finish if transparent finish is indicated.
- F. Standing and Running Trim: Install with minimum number of joints possible, using full-length pieces (from maximum length of lumber available) to greatest extent possible. Do not use pieces less than 60 inches long, except where shorter single-length pieces are necessary. Scarf running joints and stagger in adjacent and related members.
 - 1. Fill gaps, if any, between top of base and wall with plastic wood filler, sand smooth, and finish same as wood base, if finished.
 - 2. Install wall railings on indicated metal brackets securely fastened to wall framing.
 - 3. Install standing and running trim with no more variation from a straight line than 1/8 inch in 96 inches.
- G. Cabinets: Install without distortion so doors and drawers fit openings properly and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.
 - 1. Install cabinets with no more than 1/8 inch in 96-inch sag, bow, or other variation from a straight line.
 - 2. Maintain veneer sequence matching of cabinets with transparent finish.
 - 3. Fasten wall cabinets through back, near top and bottom, at ends and not more than 16 inches o.c.].
- H. Countertops: Anchor securely by screwing through corner blocks of base cabinets or other supports into underside of countertop.
 - 1. Install countertops with no more than 1/8 inch in 96-inch sag, bow, or other variation from a straight line.
 - 2. Secure backsplashes to tops with concealed metal brackets.
 - 3. Calk space between backsplash and wall with sealant specified in Division 7 Section "Joint Sealants."
- I. Paneling: Anchor paneling to supporting substrate with concealed panel-hanger clips. Do not use face fastening.
 - 1. Install flush paneling with no more than 1/16 inch in 96-inch vertical cup or bow and 1/8 inch in 96-inch horizontal variation from a true plane.

- J. Complete the finishing work specified in this Section to extent not completed at shop or before installation of woodwork. Fill nail holes with matching filler where exposed. Apply specified finish coats, including stains and paste fillers if any, to exposed surfaces where only sealer/prime coats were applied in shop.
- K. Refer to Division 9 Sections for final finishing of installed architectural woodwork.

3.3 ADJUSTING AND CLEANING

- A. Repair damaged and defective woodwork, where possible, to eliminate functional and visual defects; where not possible to repair, replace woodwork. Adjust joinery for uniform appearance.
- B. Clean, lubricate, and adjust hardware.
- C. Clean woodwork on exposed and semi-exposed surfaces. Touch up shop-applied finishes to restore damaged or soiled areas.

END OF SECTION 06402